AMENDMENTS TO THE CLAIMS

Docket No.: 16580.0006FPWO

This listing of claims will replace all prior versions, and listings, of claims in the

application.

**Listing of Claims** 

Claims 1-10 (Cancelled)

Claim 11 (Currently Amended): A process for the preparation of amorphous atorvastatin calcium

which comprises: a) provision of providing a reaction mixture having a pH between 6.5 and 8.0

containing comprising a sodium salt of atorvastatin and tetrahydrofuran; b) addition of adding a

cyclic hydrocarbon solvent selected from the group consisting of cyclohexane and methyl

cyclohexane to provide a mixture of organic solvents; c) addition of adding an equivalent or an

excess quantity of a source of calcium ions selected from the group consisting of calcium acetate

and calcium chloride and d) isolation of precipitating amorphous atorvastatin calcium from an

organic phase comprising the mixture of organic solvents wherein the isolation comprises adding to

said organic phase [[a]] an ether solvent in which atorvastatin calcium is not soluble or is poorly

soluble to obtain and isolating [[a]] the precipitate containing atorvastatin which is in amorphous

form.

Claim 12 (Currently Amended): The process recited in claim 11, wherein the neutral reaction

mixture comprising a sodium salt of atorvastatin and tetrahydrofuran is prepared by a process which

comprises: a) dissolving a compound of formula I or II in tetrahydrofuran:

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wherein  $R_1$  and  $R_2$  may independently represent hydrogen, alkyl with one to three carbon atoms, phenyl, or  $R_1$  in  $R_2$  are taken together as  $(-CH_2)_n$ -, wherein n may be 4 or 5;  $R_3$  may represent straight or branched chain alkyl of from one to eight carbon atoms or cycloalkyl of from three to six carbon atoms; or the group  $-O-R_3$  may be substituted by the group with the formula:

$$-N$$
 $\binom{R_4}{R_5}$ 

wherein  $R_4$  and  $R_5$  may independently represent alkyl with one to ten carbon atoms, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, benzyl or phenyl, or  $R_4$  in  $R_5$  are taken together to form:  $-(CH_2)_4$ -,  $-(CH_2)_5$ -,  $-(CH(R^6)-CH_2)_3$ -,  $-(CH(R^6)-CH_2)_4$ -,  $-(CH(R^6)-CH_2)_2$ -CH( $R^6$ ))-,  $-(CH(R^6)-CH_2)_3$ -,  $-(CH(R^6)-CH_2)_4$ -,

## Claims 13-21 (Cancelled)

Claim 22 (Currently Amended): A process for the preparation of amorphous atorvastatin calcium according to claim 11, wherein the cyclic hydrocarbon solvent is added in a onefold to fivefold quantity based on the existing volume of solution the reaction mixture.

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Claim 23 (Currently Amended): A process for the preparation of amorphous atorvastatin

calcium according to claim 11, further comprising adding simultaneously with the addition of the

cyclic hydrocarbon solvent a 0.5 fold to a twofold quantity of saturated aqueous solution of sodium

chloride based on the existing volume of solution the reaction mixture.

Claims 24-25 (Canceled)

Claim 26 (Currently Amended): A process for the preparation of amorphous atorvastatin

calcium according to claim 11 25, wherein the ether solvent in which atorvastatin calcium is not

soluble or is poorly soluble is diisopropylether.

Claim 27 (Currently Amended): A process for the preparation of amorphous atorvastatin

calcium according to claim 11, wherein the precipitation and isolation isolation of amorphous

atorvastatin calcium further comprises: a) adding a solvent in which atorvastatin calcium is soluble,

and b) concentrating the resulting atorvastatin calcium preparation, prior to e) adding the ether

solvent in which atorvastatin calcium is not soluble or is poorly soluble.

Claim 28 (Previously Presented): A process for the preparation of amorphous atorvastatin

calcium according to claim 27, wherein the solvent in which atorvastatin calcium is soluble is

selected from the group consisting of methanol, ethanol and propanol.

Claim 29 (Previously Presented): A process for the preparation of amorphous atorvastatin

calcium according to claim 28, wherein the solvent in which atorvastatin calcium is soluble is

methanol.

Claim 30 (Canceled)

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Claim 31 (Currently Amended): A process for the preparation of amorphous atorvastatin

calcium according to claim 30 27, wherein the solvent in which atorvastatin calcium is not soluble

or is poorly soluble is diisopropylether.

Claim 32 (Previously Presented) A method for the treatment of diseases selected from the group

consisting of dyslipidemia, hyperlipidemia, hypercholesterolemia, atherosclerosis, arteriosclerosis,

cardiovascular diseases, coronary arterial diseases, coronary heart diseases, disorders of blood

circulation, inflammation diseases, bone diseases, disorders of processing beta amyloid precursor

protein, said method comprising administering amorphous atorvastatin calcium prepared according

to the process of claim 11.

Claim 33 (Currently Amended) A pharmaceutical composition comprising amorphous

atorvastatin calcium prepared according to the process of claim 11 and a pharmaceutically

acceptable excipient ingredients.

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